

Sprinter MY2019+ Auxiliary Heat Exchanger Prep (H88) Technical Bulletin

R&D Liason, MBVans LLC 11/11/2019

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This bulletin is not intended to serve as a work instruction, but merely to provide some helpful information for upfitters to take into consideration before retrofitting or modifying a Mercedes-Benz or Freightliner Sprinter.

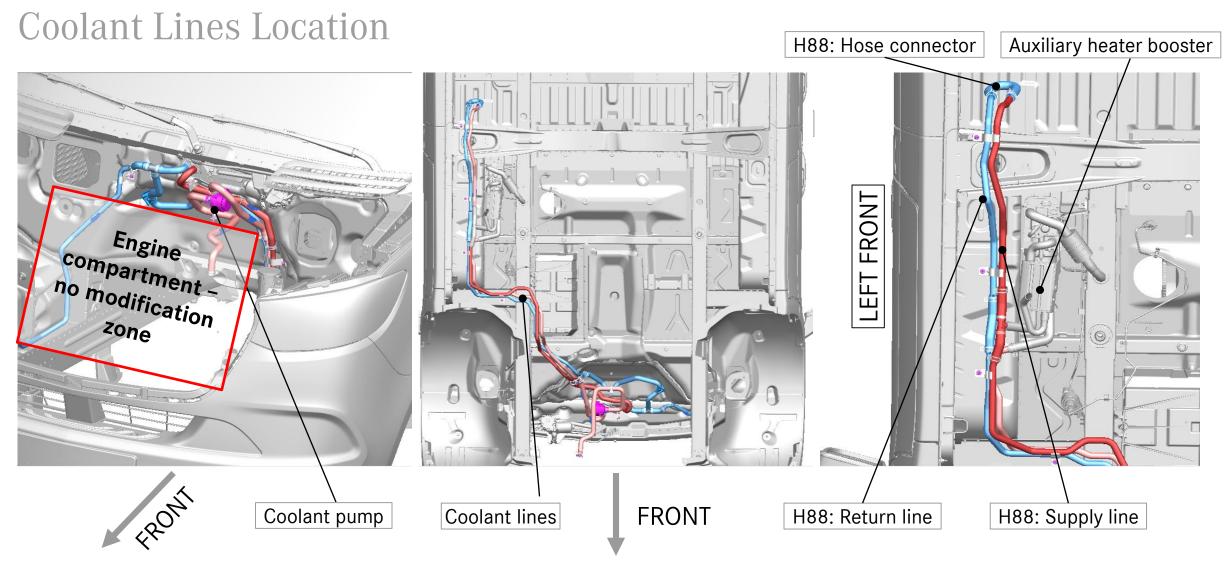
Prior to making any modification to or installing any equipment in or on a Mercedes-Benz or Freightliner Sprinter, you should review and insure compliance with all applicable laws and regulations, consult with Upfitter Management Vans for additional and updated information, and read the Body & Equipment Guidelines (BEG) for Sprinter Model Series 907.

Upfitter Management Vans Contacts:

For information or upfitter inquiries please submit a request via our website:

www.upfitterportal.com

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Technical Recommendations

Mercedes-Benz recommends following the considerations below when auxiliary rear heating is required in the vehicle:

- The prep kit H88 should be ordered when rear heating is desired. This allows for easy retrofitting of an auxiliary heat exchanger with parallel access to the coolant circuit. Please note that the cut-out for the warm air duct and associated electrical parts e.g. climate control panel, wiring harness are not included.
- The engine coolant system and any attached peripherals (cooler, radiator grille, air ducts etc.) should not be modified in any way. This includes no modifications to the exhaust gas recirculation (EGR) and heater core circuit.
- Surface and anti-corrosion protection measures must be carried out on the affected areas after modifications and installation work have been performed on the vehicle.
- For modifications to be carried out to the vehicle structure, please comply with the Body and Equipment Guideline (BEG) to ensure that the structural integrity of the vehicle is not compromised.
- It is the upfitter's responsibility to comply with all recommendations that are outlined in the BEG.